#### **PATENT COOPERATION TREATY**

### **PCT**

### INTERNATIONAL PRELIMINARY EXAMINATION RI

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference LU6037		e Notification of Transmittal of International eliminary Examination Report (Form PCT/IPEA/416)
	nternational filing date (day/month/yea	
	14.07.2003	15.07.2002
International Patent Classification (IPC) or both	national classification and IPC	
C08F10/00		
Applicant		
BASELL POLYOLEFINE GMBH et al		
This international preliminary examir     Authority and is transmitted to the approximately	nation report has been prepared to	by this International Preliminary Examining
Authority and is transmitted to the ap	phoant according to Article 50.	
2. This REPORT consists of a total of 4	sheets, including this cover she	eet.
☐ ☐ This report is also accompanie	d by ANNEXES, i.e. sheets of the	e description, claims and/or drawings which have
been amended and are the ba	sis for this report and/or sheets co 07 of the Administrative Instruction	ontaining rectifications made before this Authority
,		ons under the FOT).
These annexes consist of a total of 2	? sheets.	•
3. This report contains indications relat	ing to the following items:	
I ⊠ Basis of the opinion		
		•
•	inion with regard to novelty, inver	ntive step and industrial applicability
IV ☐ Lack of unity of invention	I	•
V 🖾 Reasoned statement und	ler Rule 66.2(a)(ii) with regard to	novelty, inventive step or industrial applicability;
citations and explanation  VI   Certain documents cited	s supporting such statement	
VII Certain documents cited  VII Certain defects in the int	ernational application	
1	the international application	
	••	
Date of submission of the demand	Date of com	pletion of this report
20.11.2003	07.10.200	04
Name and mailing address of the international	Officer	
preliminary examining authority:	1,000	Specializa Palazza
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# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP 03/07567

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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	scription, Pages				
	1-3	3	as originally filed			
	Cla	ims, Numbers				
	1-1	· D	received on 08.07.2004 with letter of 05.07.2004			
	Cla	ims, Pages				
	34-	35	received on 08.07.2004 with letter of 05.07.2004			
2.	With lang	n regard to the <b>langu</b> guage in which the int	age, all the elements marked above were available or furnished to this Authority in the ternational application was filed, unless otherwise indicated under this item.			
	The	se elements were av	ailable or furnished to this Authority in the following language: , which is:			
		the language of a tra	anslation furnished for the purposes of the international search (under Rule 23.1(b)).			
		the language of publ	lication of the international application (under Rule 48.3(b)).			
		the language of a tra Rule 55.2 and/or 55.3	anslation furnished for the purposes of international preliminary examination (under 3).			
3.	Witl inte	n regard to any <b>nucle</b> rnational preliminary (	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:			
		contained in the inte	rnational application in written form.			
		filed together with the	e international application in computer readable form.			
		☐ furnished subsequently to this Authority in written form.				
		furnished subsequently to this Authority in computer readable form.				
		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
		The statement that the listing has been furnitude.	he information recorded in computer readable form is identical to the written sequence ished.			
4.	The	amendments have re	esulted in the cancellation of:			
		the description,	pages:			
		the claims,	Nos.:			
		the drawings,	sheets:			

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

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5. 🗆	This report has been established as if (some of) the amendments had not been made, since they have
	been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-10

No: Claims

Inventive step (IS) Yes: Claims 1-10

No: Claims

Industrial applicability (IA) Yes: Claims 1-10

No: Claims

2. Citations and explanations

see separate sheet

#### Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following documents:

D1: WO 9961487

Document D1, which is considered to represent the most relevant state of the art, discloses in example 3 a process for the preparation of a catalyst for olefin polymerization. An organic transition metal compound

(Dimethylsiandiyl bis (2.n-propyl-4-(4'-tert.-butyl-phenyl)indenyl)zirconium dichloride is first reacted with a five fold excess of trimethyl aluminum. The resulting mixture contains at least the following products:

- -(Dimethylsiandiylbis(2.n-propyl-4-(4'-tert.-butyl-phenyl)indenyl)zirconiumdimethyl
- -trimethyl aluminum
- -dimethyl aluminum chloride

The subject matter of claim 1 differs from the above described mixture as dimethyl aluminum chloride falls not under the definition of the organometallic compounds described in claim 1 under B (R<sub>1-3</sub> can not be CI)

#### The subject-matter of claim 1 is therefore new (Article 33(2) PCT).

The independent claims 8-10 refer back to claim 1 and are therefore regarded to be new as well.

The technical effect brought by the above described difference is an improvement of the polymerization activity of the supported catalyst system.

(see example 1 of the application vs. comparative example A - a 2.5-fold increase of catalyst activity).

The objective technical problem to be solved is to provide a supported catalyst system with improved activity. None of the cited prior art documents disclose the use of two different organometallic compounds as defined under B of claim 1 of the present application in order to solve this problem.

The solution to this problem proposed in claim 1 of the present application is therefore considered as involving an inventive step (Article 33(3) PCT).

Claims 8-10 refer back to claim 1 and as such also meet the requirements of the PCT inventive step.



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new set of claims

We claim:

- 1. A process for preparing a catalyst for olefin polymerization which is obtainable by bringing
- 5 A) at least one organic transition metal compound,
  - B) a mixture of at least two different organo metallic compounds of formula (V),

$$M^{1}(R^{1})_{r}(R^{2})_{s}(R^{3})_{t}$$
 (V

where

M<sup>1</sup> is an alkali metal, an alkaline earth metal or a metal of group 13 of the Periodic Table,

R<sup>1</sup> is hydrogen,  $C_1$ - $C_{10}$ -alkyl,  $C_6$ - $C_{15}$ -aryl, halo- $C_1$ - $C_{10}$ -alkyl, halo- $C_6$ - $C_{15}$ -aryl,  $C_7$ - $C_{40}$ -arylalkyl,  $C_7$ - $C_{40}$ -alkylaryl,  $C_1$ - $C_{10}$ -alkoxy or halo- $C_7$ - $C_{40}$ -alkylaryl, halo- $C_7$ - $C_{40}$ -arylalkyl or halo- $C_1$ - $C_{10}$ -alkoxy,

 $R^2$  and  $R^3$  are each hydrogen,  $C_1$ - $C_{10}$ -alkyl,  $C_6$ - $C_{15}$ -aryl, halo- $C_1$ - $C_{10}$ -alkyl, halo- $C_6$ - $C_{15}$ -aryl,  $C_7$ - $C_{40}$ -arylalkyl,  $C_7$ - $C_{40}$ -alkylaryl,  $C_1$ - $C_{10}$ -alkoxy or halo- $C_7$ - $C_{40}$ -alkylaryl, halo- $C_7$ - $C_{40}$ -arylalkyl or halo- $C_1$ - $C_{10}$ -alkoxy,

r is an integer from 1 to 3

and

s and t are integers from 0 to 2, where the sum r+s+t corresponds to the valence of M<sup>1</sup>,

and

- C) at least one cation-forming compound
- into contact with one another, wherein the organic transition metal compound A) is firstly combined with the mixture of the organo metallic compounds B).

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- 2. A process for preparing a catalyst for olefin polymerization as claimed in claim 1, wherein
  - D) at least one support

is used as further component.

- 5 is used as further component.
  - A process for preparing a catalyst for olefin polymerization as claimed in claim 1 or 2, wherein
- 10 E) at least one Lewis base
- A process for preparing a catalyst for olefin polymerization as claimed in any of claims 1 to
   3, wherein the cation-forming compound is a strong uncharged Lewis acid, an ionic compound having a Lewis-acid cation, an ionic compound containing a Brönsted acid as cation or a compound of the aluminoxane type.
- 5. A process for preparing a catalyst for olefin polymerization as claimed in any of claims 1 to
  4, wherein the cation-forming compound is obtained during the preparation of the catalyst
  by reaction of a compound having at least one functional group containing active hydrogen
  with an organometallic compound.
- 6. A process for preparing a catalyst for olefin polymerization as claimed in claim 5, wherein the compound having at least one functional group containing active hydrogen is a hydroxyl-containing compound.
- A process for preparing a catalyst for olefin polymerization as claimed in claim 6, wherein the hydroxyl groups are bound to an element of main group 13, 14 or 15 of the Periodic
   Table.
  - 8. The use of a catalyst prepared as claimed in any of claims 1 to 7 for the polymerization of olefins.
- 35 9. A catalyst obtainable by a process as claimed in any of claims 1 to 7.
  - 10. A process for the polymerization of olefins using a catalyst as claimed in claim 9.

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